

SELF-CLINCHING REDUCED HEAD STUD- IPFHL

NOTES

IPFHL has been specially designed for the installation close to the sheet metal edge.

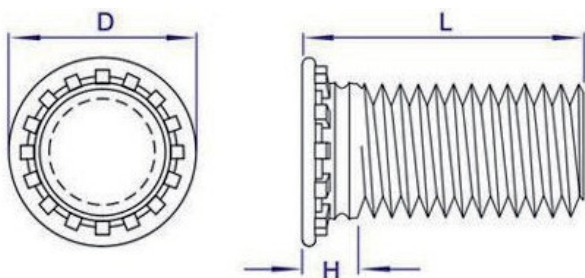


IPFHL

THREAD AND PITCH	D +/- 0.4	H Max	Min Sheet Thickness	Hole Size + 0.08 - 0.00	Min Distance to edge of Sheet
M2.5 x 0.45	3,15	2,1	1,0	2,5	2,8
M3 x 0.5	3,65	2,1	1,0	3,0	3,3
M3.5 x 0.6	4,15	2,2	1,0	3,5	3,8
M4 x 0.7	4,65	2,4	1,0	4,0	4,3
M5 x 0.8	5,90	2,7	1,0	5,0	5,6

STANDARDS LENGTHS

THREAD AND PITCH	Length +/- 0.4									
	6	8	10	12	15	18	20	25	30	35
M2.5	6	8	10	12	15	18				
M3	6	8	10	12	15	18	20	25		
M3.5	6	8	10	12	15	18	20	25	30	
M4	6	8	10	12	15	18	20	25	30	35
M5		8	10	12	15	18	20	25	30	35



MATERIALS AND PLATING

- Carbon Steel
- 300 series Stainless Steel
- Zinc
- Plain